

Flow Control Regulators



Available with technical polymer, nickel-plated brass or aluminium bodies, with external or recessed adjustment screws, Flow Control Regulators offer precise adjustment, accuracy and compactness.

Ø metric:
3 to 14 mm

Technical Characteristics

- **Compatible Fluids:** Compressed air
Other fluids: contact us
- **Working Pressure:** 1 to 10 bar
- **Working Temperature:** 0°C to +70°C
-25°C to +70°C (metal version)

Max. Tightening Torques (external adjustment screw)	Threads	M3 x0.5	M5 x0.8	G1/8	G1/4	G3/8	G1/2
	daN.m		0.06	0.16	0.8	1.2	3

Max. Tightening Torques (recessed adjustment screw)	Threads	-	M5 x0.8	G1/8	G1/4	G3/8	G1/2
	daN.m		-	0.1	0.4	0.5	0.6

Reliable performance is dependent upon the type of fluid conveyed and component materials being used.

Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

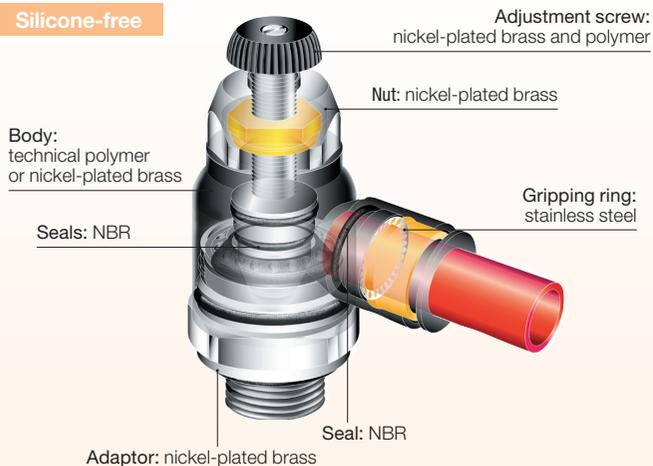
You will find all the flow rate characteristic curves (to 6 bar) for Flow Control Regulators at the end of the chapter.

Regulations

- RoHS
- REACH
- PED

Component Materials

Silicone-free



Advantages

Productivity:

- Higher maximum flow than standard regulators
- Optimal control of the cylinder rod speed

Accuracy:

- Precise adjustment for accurate flow regulation
- Long-term stability of flow

Ergonomics:

- External adjustment screw: easy to adjust ; Recessed adjustment screw: protects the adjustment mechanism
- Can be rotated 360° during assembly

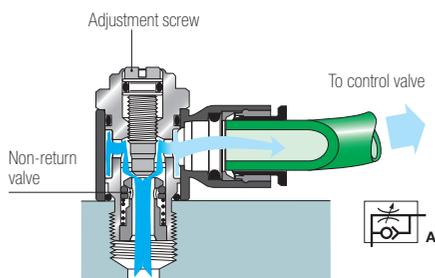
Operation

The uni-directional models control the flow of air in one direction through an adjustable restrictor, while allowing full flow in the opposite direction. The bi-directional models control the flow of air in both directions.

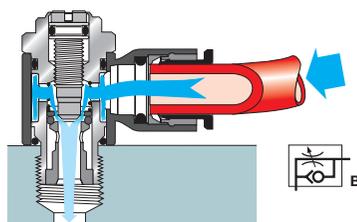
A more precise and constant flow regulation is obtained when the regulator is fitted directly onto the cylinder.

Models with Recessed Adjustment

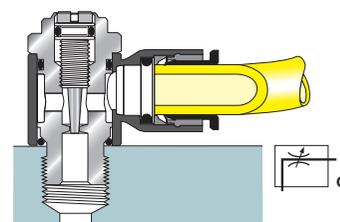
Uni-Directional (Exhaust Version)



Uni-Directional (Supply Version)



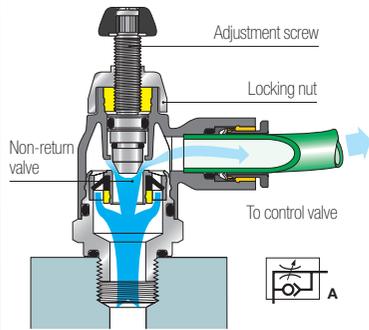
Bi-Directional Version



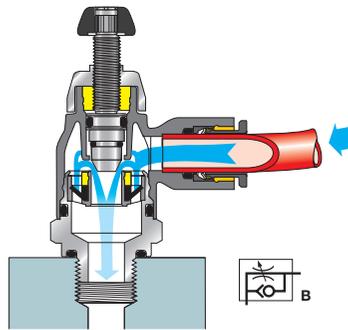
Flow Control Regulators

Models with External Adjustment

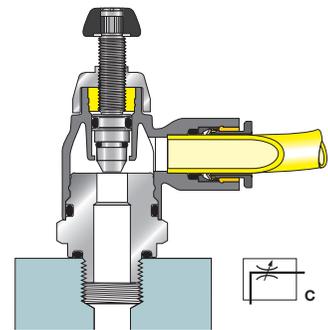
Uni-Directional (Exhaust Version)



Uni-Directional (Supply Version)

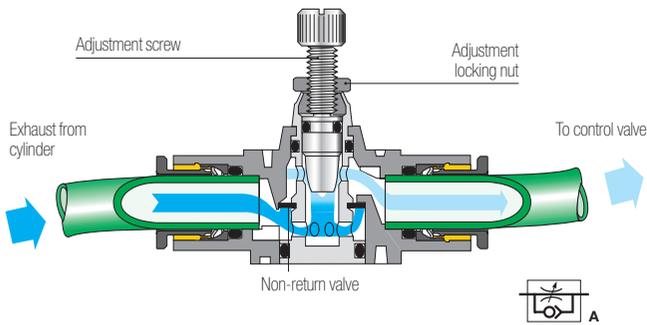


Bi-Directional Version

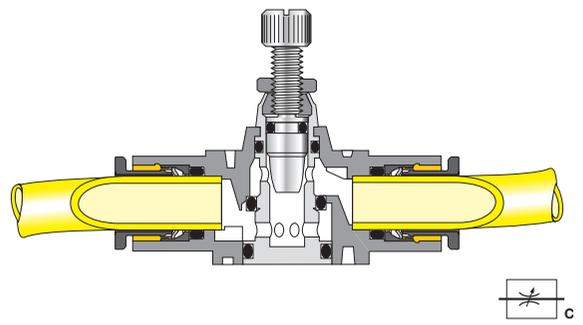


In-Line Models

Uni-Directional Version



Bi-Directional Version



For instant visual identification, each Parker Legris flow control regulator version is identified by the related pneumatic symbol and by a letter:

- uni-directional regulation on exhaust: letter A
- uni-directional regulation on supply: letter B
- bi-directional regulation: letter C