

ZoomLock MAX

Press-to-Connect Refrigerant Fittings

TECHNICAL DATA

Product Parameters

- **Continuous Operating Temperature:**
-40°F to 284°F / -40°C to 140°C
- **O-ring Temperature Range:**
-40°F to 284°F / -40°C to 140°C
- **Maximum Rated Operating and Abnormal Pressure:**
700 psi / 48 bar / 4800 kPa
- **Burst Pressure:**
> 3X Maximum operating and abnormal pressure
> 2,100 psig / >14400 kPa / >144 bar
- **Vacuum Pressure Capability:**
200 Microns
- **Leak Tightness:**
Helium $\leq 7.5 \times 10^{-7}$ Pa.m³/s at +20°C, 10 bar
- **Size Availability (Inches):**
1/4, 3/8, 1/2, 5/8, 3/4, 7/8, 1, 1-1/8

Fitting Materials

- **Fitting Body:**
Refrigerant Grade Copper (UNS C12200 min 99.9% pure)
- **O-Ring:**
HNBR

Fitting Warranty

- Read page 29 for more details.

Compatibility

- **Approved Oils:** POE, PAO, PVE, AB and MO
- **Approved Connections:**
Copper to Copper
- **Approved Tube:**
Copper tube conforming to* ASTM B280 or ASTM-B88
- **Approved Copper Tubing:**
Type K or L

Approved Refrigerants

32**	422D	454A**
125	427A	454B**
134a	438A	454C**
290**	444A**	457A**
404A	447A**	459A**
407A	447B**	507A
407C	448A	513A
407F	449A	513B
407H	450A	600A**
410A	452A	718
417A	452B**	1234yf**
421A	452C	1234ze**
422B	HYCOOL 20	

Agency Approvals and Certifications

- UL Listed Refrigerant fitting SA7511
- UL Listed: Approved use for field and factory installations
- UL 109 - 7 Pull test, compliant.
- UL 109 - 8 Vibration test, compliant.
- UL 1963 - 79 Tests of gaskets and seals used in refrigerant systems, compliant.
- ISO 5149-2:2014, Refrigerating systems and heat pumps - Safety and environmental requirements - Part 2: Design, construction, testing, marking and documentation compliant.
- ISO 5149-2, 5.3.2.2.3 Strength pressure test, compliant.
- ISO 14903 - 7.4 Tightness test, compliant.
- ISO 14903 - 7.6 Pressure temperature vibration tests (PTV), compliant.
- ISO 14903 - 7.8 Freezing test, compliant.
- ASTM G85 salt spray (fog) compliant.
- ASHRAE 15 - 2016 Safety Standard for Refrigeration Systems, compliant.
- ASME B31.5 - 2016 Refrigeration Piping and Heat Transfer Components, compliant.
- 2018, 2015, 2012, 2009 and 2006 International Mechanical Code (IMC), certified, ICC-ES, PMG-1440.
- 2018, 2015, 2012, 2009 and 2006 International Residential Code (IRC), certified, ICC-ES, PMG-1440.
- 2018, 2015, 2012, 2009 and 2006 Uniform Mechanical Code (UMC), certified, ICC-ES, PMG-1440.

Mechanical joints shall not be used on annealed temper copper tube in sizes larger than 7/8 inch (22.2 mm) OD size per International Mechanical Code (IMC) and 3/4 inch nominal size per Uniform Mechanical Code (UMC).

Quality Assurance

ZoomLock MAX is manufactured in a ISO 9001 certified facility committed to providing quality products and support.

* Please refer to ZoomLock MAX Tube Compatibility Table, page 10.

** When using refrigerants classified A2L (lower flammability), A2 (flammable) and A3 (higher flammability) additional/ specific standards, local rules and regulations, codes of practice and by-laws may be applicable.

ZoomLock MAX fittings are NOT suitable for R-717, R-723, R-764, R-744 refrigerants.

Refer to ZoomLockMAX.com for the latest approved refrigerants list.