



345 Carlingview Drive
Toronto, Ontario M9W 6N9
Tel. 416 734 3300
Fax 416 231 1626
Toll Free 1 877 682 8772

www.tssa.org

January 24, 2018

SUSAN TURNER
PARKER HANNIFIN INSTRUMENTATION GROUP CANADA
4635 DURHAM RD S
GRIMSBY ON L3M 4G4
CA

Service Request Type: BPV-Fitting Registration

Service Request No.: 2220332

Your Reference No.:

Registered to: PARKER HANNIFIN INSTRUMENTATION GROUP CANADA

Dear SUSAN TURNER,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN No.: 0C11191.5ADD2

Main Design No.: ADD2: Additional "H-Series Manifold Products" as per scope of registration

Expiry Date: 20-Oct-2026

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

NOTE: Refer to the attachment to the Statutory Declaration Form for the scope of registration.

The stamped copy of the approved registration and the invoice are mailed separately. Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Mark Valcic
Engineer Specialist BPV
Tel. : 416-734-3494
Fax : 416-231-6183
Email : mvalcic@tssa.org

NOTE: You cannot save the DATA you entered on this form, you must print a copy and FAX it or MAIL it!



Technical Standards and Safety Authority
345 Carlingview Drive
Toronto, Ontario M9W 6N9
www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below



STATUTORY DECLARATION Registration of Fittings

I, Marcus Ashford, Engineering Manager

(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of Parker Hannifin IPDE

(Name of Manufacturer)

Located at Riverside Road, Barnstaple, Devon, UK EX31 1NP

(Plant Address)

01271313271

(Telephone No.)

01271 373636

(Fax No.)

☐ do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of

(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;

☒ or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with MSSSP99, ASME B16.34, ASME ☒ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO9001:2015 which has been verified by the following authority, DNV Management Systems

The items covered by this declaration, for which I seek registration, are category C type fittings. In support of this application, the following information and/or test data are attached as follows:

Design Verification - Manifold Products

(drawings, calculations, test reports, etc.)

Declared before me at Barnstaple in the County of Devon

the 30th day of October AD 2017

Commissioner for Oaths:

Mark Valcic
(Printed name)

Mark Valcic
(Signature)

[Signature]
(Signature of Declarer)

FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category 'C'

CRN:

0C11191.5ADD2

Registered by:

MARK VALCIC, P.ENG.

Dated:

JAN 24, 2018

NOTE: This registration expires on: OCT. 20, 2026

Technical
Standards
and Safety
Authority

Boilers and
Pressure Vessels
Safety Program

REGISTERED

C.R.N.

0C11191.5ADD2

Signed:

Date:

[Signature]
JAN 24, 2018

NOTE: SEE THE ATTACHMENT FOR THE SCOPE OF REGISTRATION. Mark Valcic
JAN 24/18

DESIGN VERIFICATION

'H-Series Manifold Products'



Foreword

The H-Series Needle Valve currently holds CRN under design verification in 316 Stainless Steel material in 6,000 PSI and 10,000 PSI forms. The purpose of this document is to expand the CRN coverage to include other product form, material options and optional extras.

Scope

Product Variants

This design verification serves to demonstrate suitability of the manifold products as detailed within this document, which are also in line with the existing approval and calculations for the H-Series needle valve. It should be noted that the 'H-Series Needle Valve' is widely used in a range of products including Single Isolate valves, Manifold Products and Double Block and Bleed valves to name a few examples.

The products displayed in the referenced product catalogues are not exhaustive and there are many possible options which can be defined by the customer. These options would be engineered to follow the same principles and design considerations as detailed in this verification so we would propose they are also to be considered as verified for the purposes of CRN. Table 1 provides details of the catalogues we are referencing for this verification and lists exclusions for which we are not considering for verification on this occasion;

Catalogue Title	Catalogue Number	Exclusions
Instrumentation Hand Valves	4190-HV	HRPV Series HYNV Series
H' Series 3 and 5 Valve Differential Pressure Manifolds	4190-FM	No Exclusions
Instrumentation Solutions – MESD Compliant Modular Mounting Systems	4190-MESC	All products with Part numbers not commencing with MMHOMD or MMHOML

Table 1



Materials

Further to the above product coverage table we would propose the extension of the Stainless Steel verification by means of demonstrating that the mechanical properties used in the calculations, in this instance Tensile Strength (UTS) and Yield, are above that of Stainless Steel. As such we would propose that the material options as detailed in table 2 are suitable for approval also.

Materials that we are not proposing under this verification have been listed as N/A in table 2. This is because the material mechanical properties are below that of stainless steel and as such would require additional validation.

Material	Part Number Designator	Parker Material Standard	Material Grade	UTS (PSI)	Yield (PSI)
316/316L	S	ESSM019/1	ASTM A479 Grade UNS S31600/S31603, EN10088-3 Grade 1.4404	75000	30000
316L (Cast)	S	ESSM019/7	ASTM A351 CF3M	70000	30000
Monel	M	ESSM022/1	ASTM B164 Grade UNS N04400	84121	49602
Duplex	D1	ESSM051/1	ASTM A479 (UNS S31803)	90000	65000
Super Duplex	D2	Use ASTM	ASTM A479 UNS S32750/S22760	109000	75000
Hastelloy	HC	ESSM034/1	ASTM B574 Grade UNS N10276	100000	41000
Carbon Steel	C	N/A	N/A	N/A	N/A
6Mo	6MO	ESSM026/3	ASTM A479 Grade UNS S31254, EN10088-3 Grade 1.4547	95000	44000
Titanium	T	N/A	N/A	N/A	N/A
Incoloy 825	825	ESSM024	ASTM B425 UNS N8825	85572	31908
Inconel 625	625	ESSM056/3 or ESSM056/1	ASTM B446 Grade 1, UNS N06625, BS3076 NA21	120000	60000

Table 2

It is noted that material ASTM A351 CF3M in table 2 has a UTS value of less than 75,000 PSI and as such is not considered for use in manufacturing H-Series bonnet components. The material is however used to make manifold bodies on the HF, MMHOMD and MMHOML manifolds and calculation to validate the body requirements are carried out in addition to the H-Series calculations, these calculations are included in this submission and as such we would propose cast 316L manifolds be included in the design verification.



Connection Options (PTFree)

H-Series manifold products in the proposed materials and configurations have the option of a process connection option called PTFree. This is a Parker Hannifin design and has not previously be submitted for validation for CRN, however having said this the two major design elements that make up the product have separately received validation and as such we would propose that the design also be approved.

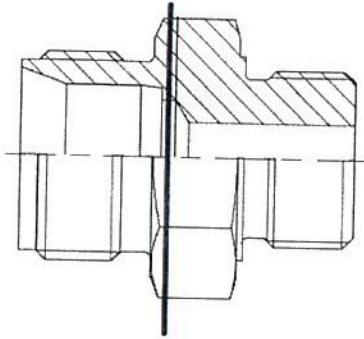


Fig 1



The PTFree design is a combination of the A-Lok / CPI Tube fitting design and the H-Series Needle Valve Bonnet Stud design. Fig 1 shows the body component of the PTFree fitting and demonstrates that detail to the left of the red line is common to the A-Lok / CPI design and detail to the right common to the H-Series bonnet stud.

The pressure boundary and retention calculations relevant to the product are covered either in the A-Lok / CPI validation or the Calculation Pack for the H-Series bonnet so we would propose that no further validation is required and manifold products with the PTFree option be covered under this verification.

Calculations

The relevant calculations for this verification can be found in the below listed documents which should be considered as justification for verification for the Parker H-Series manifold product range with exceptions as detailed.

CRN H-Series Needle Valve Calculation.xls

CRN H-Series Needle Valve Calculation Cast Body.xls

Conclusions

It can be adequately concluded that the H-Series manifold products utilising the H-Series needle valve head which are made with materials with UTS of 75,000 PSI and above with 0.2% Yield stress of 30,000 PSI and above which are within the Parker material options in Table 2 are safe for use to 6,000 PSI (Std. range) and 10,000 PSI (High pressure range).



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March 28, 2018

SUSAN TURNER
PARKER HANNIFIN INSTRUMENTATION GROUP CANADA
4635 DURHAM RD S
GRIMSBY ON L3M 4G4
CA

Service Request Type.: BPV-National BC
Service Request No.: 2234348
Your Reference No.:
Registered to.: PARKER HANNIFIN INSTRUMENTATION GROUP CANADA

Dear SUSAN TURNER,

Please find enclosed the original response from BC, registered under the CRN No.: 0C11191.51.

As all jurisdictional fees are handled by the Technical Standards and Safety Authority (TSSA), you do not pay any jurisdictions directly.

Should you have any questions or require further assistance, I will be happy to assist you.
For general enquiries, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Tanya Francis
Administrative Assistant_ BPV Engineering
Tel. : 416-734-3423
Fax : 416-231-6183
Email : tfrancis@tssa.org

TECHNICAL STANDARDS & SAFETY AUTHORITY
345 CARLINGVIEW DRIVE
TORONTO ON M9W 6N9

Date: February 26, 2018
Account #: 35231
Journal #: 70103

Attn: TANYA FRANCIS

Re: Application for Design Registration

The design, as detailed in your, TSSA SR# 2234348, for a Fitting is accepted for registration as follows:

Registered To: PARKER CANADA DIVISION **CRN:** 0C11191.51

MAWT: 1000 deg F

MAWP: 6000 psig

Drawing #: 4190-MESC, SOR sheets

Conditions Of Registration:

Registration of additional "H Series Manifold Products" to scope as per att'd SOR sheets (3 pages).

This design was registered based on a technical review performed by the province of initial registration in accordance with the Association of Chief Inspectors policy on reciprocal recognition of design review.

Reviewer's Notes:

As required by CSA B51 4.2.1, this registration expires on October 20, 2026. This CRN is valid until the expiry date as long as the Manufacturer maintains a valid quality control program verified by an acceptable third-party agency until that date. Should the certification of the quality control program lapse before the expiry date, this registration shall become void.

Contact me if you have any questions. The invoice for registration will be forwarded under separate cover.

SHARON PETERS

boiler.designregistration@technicalsaftybc.ca
Design Administration

cc:

DESIGN VERIFICATION

'H-Series Manifold Products'



Foreword

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Table 1



**TECHNICAL
SAFETY BC**

CRN #: 0C11191.51
Date: February 22, 2018
JC J#: 70103

Materials

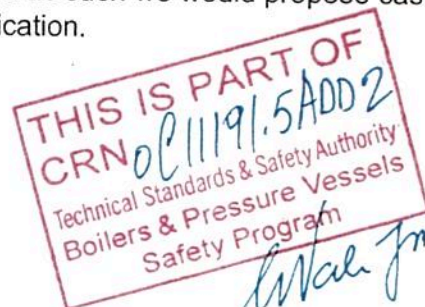
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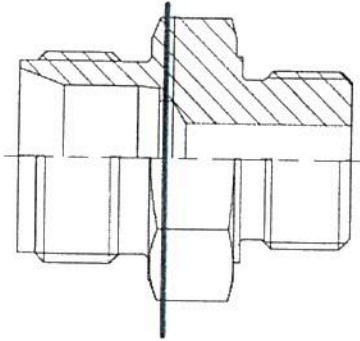


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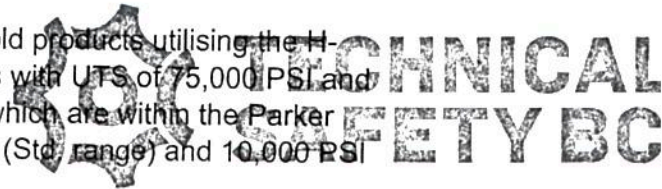
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